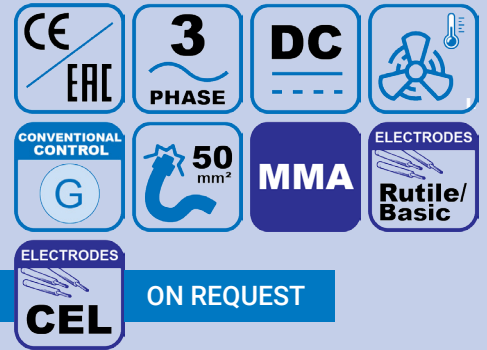
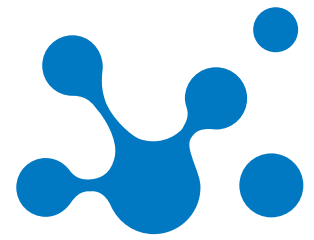


# SERVIROD 300 | 400

## SERVITECH



	SERVIROD 300	SERVIROD 400
Input Voltage	(3ph) 230/400V 50/60Hz	(3ph) 230/400V 50/60Hz
Power 60%	13,2 KVA	16,5 KVA
U <sub>0</sub>	61 ÷ 66 V	65 ÷ 69 V
Amp. Min-max	40 ÷ 260 A	50 ÷ 320 A
Amp. 60974-1	35% 260 A 60% 200 A 100% 155 A	35% 320 A 60% 245 A 100% 190 A
Ø E	1,6 ÷ 6 mm	2 ÷ 6 mm
Insulation	H	H
Protec. Degree	IP23S	IP23S
Dimens. (L*W*H)	1000x520x595 mm	1000x520x595 mm
Box (L*W*H)	985x410x550 mm	985x410x550 mm
Weight box/net	95,2 / 92,3 Kg	108,2 / 105,3 Kg

### DESCRIPTION

**ENG :** Three-phase DC welding units, on wheels, with cooling fan, suitable for welding all types of electrodes. Stepless control of the welding current by magnetic shunt.

**FR :** Poste à souder triphasé, à courant continu, sur roues, ventilé. Réglage continu du courant de soudage par shunt magnétique. Soudage de tous les types d'électrodes.

**SERVIROD 300**  
**S110234971**

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**SERVIROD 400**  
**S110234972**

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**On request**  
- Cellulosic electrodes