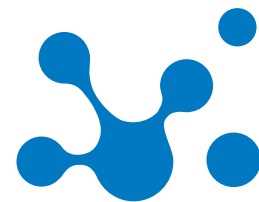


SERVISTEEL 470S (W) | 500 SW



CE EAC	3 PHASE	ELECTRONIC CONTROL	EXTERNAL	Voltage reduction device VRD	Power generator friendly
Line voltage compensation	ELECTRONIC CONTROL	DISPLAY DIGITAL	USB	HEAVY DUTY	50 mm ²
CONSTANT CURRENT CONSTANT VOLTAGE CC/CV	Save & Recall 230 - MIG 10 - TIG 10 - MMA	MIG	WIRE FEEDER Metallic	SPOOL WIRE 5÷15 Kg	2T 4T
SYNERGIC SETTINGS	TIG	Lift ARC	MMA	ARC FORCE	HOT START
Anti Sticking	ELECTRODES Rutile/ Basic	GOUGING			
ELECTRODES CEL	SERVISTEEL 500SW				

	SERVISTEEL 470S (W)			SERVISTEEL 500 SW		
Input Voltage	(3ph) 400V 50/60Hz			(3ph) 400V 50/60Hz		
Power 60%	18,5 KVA			22 KVA		
	MMA	TIG	MIG	MMA	TIG	MIG
Uo	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V
Amp. Min-max	10 ÷ 400 A	5 ÷ 470 A	10 ÷ 470 A	10 ÷ 500 A	5 ÷ 470 A	10 ÷ 470 A
Amp. 60974-1	60% 400 A 100% 320 A	50% 470 A 60% 435 A 100% 335 A	50% 470 A 60% 435 A 100% 335 A	60% 500 A 100% 390 A	50% 470 A 60% 435 A 100% 335 A	50% 470 A 60% 435 A 100% 335 A
Aluminium	-	-	0,8 ÷ 1,6 mm	-	-	0,8 ÷ 1,6 mm
Steel	-	-	0,6 ÷ 1,6 mm	-	-	0,6 ÷ 1,6 mm
Flux Core	-	-	0,8 ÷ 2 mm	-	-	0,8 ÷ 2 mm
Stainless Steel	-	-	0,8 ÷ 1,6 mm	-	-	0,8 ÷ 1,6 mm
Ø E	1,6 ÷ 8	-	-	1,6 ÷ 8	-	-
Electrode Type	6013 - 7018 - Cast Iron - Alu - CrNi			6010 - 6011 - 6013 - 7018 - Cast Iron - Alu - CrNi		
Insulation	H			H		
Prot. Degree	IP23S			IP23S		
Dimens. (L*W*H)	Generator 650x320x530 mm			Generator 650x320x530 mm		
Box (L*W*H)	Generator 810x390x630 mm Wire feeder 695x315x500 mm Trolley 510x1035x300 mm			Generator 810x390x630 mm Wire feeder 695x315x500 mm Trolley 510x1035x300 mm		
Weight box/net	112 / 106 Kg			115 / 109 Kg		