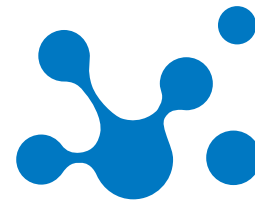


SERVIWAVE 350S | 500SW

SERVITECH



CE EAC	3 PHASE	ELECTRONIC CONTROL	EXTERNAL	Voltage reduction device	Power generator friendly
Line voltage compensation	ELECTRONIC CONTROL	DISPLAY LCD	Consumables box	TIG TORCH 3pin	USB
CAN bus	HEAVY DUTY	50 mm ²	CONSTANT CURRENT CONSTANT VOLTAGE	Save & Recall 230 - MIG 10 - TIG 10 - MMA	MIG
WIRE FEEDER Metallic	SPOOL WIRE 5÷15 Kg	2T 4T	SYNERGIC SETTINGS	TIG	Lift ARC
Slope UP	Slope DOWN	Post GAS	PULSE	2T 4T	MMA
ARC FORCE	HOT START	Anti Sticking	ELECTRODES Rutile/Basic		
ELECTRODES CEL	GOUGING	SERVIWAVE 500SW			

	SERVIWAVE 350S			SERVIWAVE 500SW		
Input Voltage	(3ph) 400V 50/60Hz			(3ph) 400V 50/60Hz		
Power 60%	13 KVA			22 KVA		
	MMA	TIG	MIG	MMA	TIG	MIG
Uo	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V	75 ÷ 12 V
Amp. Min-max	10 ÷ 350 A	5 ÷ 350 A	30 ÷ 350 A	10 ÷ 500 A	5 ÷ 500 A	30 ÷ 500 A
Amp. 60974-1	60% 350 A 100% 300 A	60% 350 A 100% 300 A	60% 350 A 100% 300 A	60% 500 A 100% 390 A	60% 500 A 100% 390 A	60% 500 A 100% 390 A
Aluminium	-	-	Ø 0,8 ÷ 1,6 mm	-	-	Ø 0,8 ÷ 2 mm
Steel	-	-	Ø 0,8 ÷ 1,6 mm	-	-	Ø 0,8 ÷ 1,6 mm
Flux Core	-	-	Ø 0,8 ÷ 2 mm	-	-	Ø 0,8 ÷ 2 mm
Stainless Steel	-	-	Ø 0,8 ÷ 1,6 mm	-	-	Ø 0,8 ÷ 2 mm
Ø E	1,6 ÷ 6 mm	-	-	1,6 ÷ 8 mm	-	-
Electrode Type	6013 - 7018 - Cast Iron - CrNi			6010 - 6011 - 6013 - 7018 - Cast Iron - Alu - CrNi		
Insulation	H			H		
Protec. Degree	IP23S			IP23S		
Dimens. (L*W*H)	Generator 650x320x530 mm			Generator 650x320x530 mm		
Box (L*W*H)	Generator 810x390x630 mm Wire feeder 695x315x500 mm Trolley 510x1035x300 mm			Generator 810x390x630 mm Wire feeder 695x315x500 mm Trolley 510x1035x300 mm		
Weight box/net	119,5 / 114 Kg			127,3 / 119,5 Kg		